

A b s t r a c t :

The rotating cutter head for working the surface of elastomers which comprises indexable inserts or annular cutting tools has said indexable inserts or annular cutting tools provided on the periphery of a disk having a diameter of from 200 to 800 mm, said disk being capable of rotating with up to 5000 revolutions per minute, enabling cutting speeds of from 10 to 100 m/s, preferably from 20 to 60 m/s. At least 6, preferably from 10 to 30, cutting tools are provided on the periphery of said disk.